FOOD-SAFE PACKAGING MANUFACTURING

Our expansive manufacturing capabilities, dedicated team of experts, and depth of resources satisfy your unique needs for food-safe packaging.

Fiber-Based Materials

- Paper Overwrap
- Paper Pouches

Film Roll Stock

- Forming Films
- Non-Forming Films
- Easy-to-Peel Films
- Vertical & Horizontal Forming Films
- Shrink Films
- · Shrink Sleeves

Pouches

- Store Drop-Off Recyclable High-Barrier & Non-Barrier
- Flat
- Stand-Up
- Flat-Bottom
- 3-Side Seal
- Zippered
- · Wicket Bags

Printing

- Up to 10 Colors
- · Solvent & Water-Based Inks
- Various Film Substrates, Laminated Structures, & Fiber-Based Materials

Adhesive Laminates

 PET, BOPA, OPP, DPP, LDPE, EVA, Polyolefin Shrink Films, Paper

Barrier Options

• EVOH, Alox, Siox, MET PET, Foil



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CERTIFICATIONS

Tabor City, North Carolina

- ISO 9001:2015
- GMI Flexographic Printing
- GMI Lithographic Offset Printing
- G7 Master Facility Target
- SQF Code Edition 9
- Sustainable Forestry Initiative® (SFI)

Boca Chica, Dominican Republic

- ISO 9001:2015
- ISO/IEC 17025:2017
- BRCGS
- GMP
- HACCP

59" Flexo Press & Coater

- Wide-web, 10-color printing on paperboard and film for efficient large-volume runs
- Outboard gravure coating station applies barrier coatings, cold-seal adhesive coatings, and heat-seal adhesive coatings inline over flexo prints
- Turn bar allows for front-side printing with backside coating

52" Thin-Gauge Flexo Press

• Wide-web, 10-color flexographic printing on film substrates with ability to print on low-gauge films

Solventless Laminator

Creates multilayer structures from all types of flexible packaging substrates

High-Speed Pouch Machine

 Converts printed and laminated roll stock into zippered, stand-up, and spouted pouches

Slitting Machine

- Cuts roll stock into precise dimensions to meet specific packaging requirements
- 3" cores

Doctor Machine (Slitting & Rewinding)

- Detects defects and allows slitting and rewinding of roll stock onto new cores
- 3" or 6" cores

Centerfold Machine

 Folds material in on itself, creating a "centerfold" for further processing in packaging applications

We also source the finest materials for your packaging operation:

- Flexible and Semi-Rigid Thermoforming Films
- VSP Films
- SES Films
- Overwrap Films
- Flow Wrapper Films
- VFFS Films
- · Shrink Bags